	Carve / Engrave		Cut		Grind / Sharpen		Clean / Polish				Sand			Miscellaneous	
ACCESSORY	191	420	426	932	8193	83322	422	425	429	421	407	408	432	401	402
MATERIAL															
WOOD	20K-30K RPM	20K-25K RPM	20K-30K RPM								15K-25K RPM	15K-25K RPM	15K-25K RPM		Use with: 420, 426
SOFT METAL	15K-25K RPM	25K-30K RPM	25K-35K RPM	20K-30K RPM	20K-30K RPM		15K-20K RPM	15K-20K RPM	15K-20K RPM	Use with: 422, 429	15K-25K RPM	15K-25K RPM	15K-25K RPM	Use with: 422, 429	Use with: 420, 426, 425
HARD METAL		25K-30K RPM	25K-35K RPM	20K-30K RPM	20K-30K RPM		15K-25K RPM	25K-35K RPM	15K-20K RPM	Use with: 422, 429	15K-25K RPM	15K-25K RPM	15K-25K RPM		
PLASTIC	15K-20K RPM	15K-25K RPM	15K-25K RPM				15K-20K RPM		15K-20K RPM		15K-25K RPM	15K-25K RPM	15K-25K RPM		Use with: 420, 426
SOFT STONE/SHELL	20K-30K RPM	15K-25K RPM	15K-25K RPM			20K-25K RPM	15K-20K RPM		15K-20K RPM		15K-25K RPM	15K-25K RPM	15K-25K RPM		
GLASS						20K-30K RPM	15K-20K RPM		15K-20K RPM						
TILE						20K-30K RPM	10K-15K RPM		10K-15K RPM						
MASONRY						20K-25K RPM									
DRYWALL		25K-30K RPM	25K-30K RPM												
GROUT															